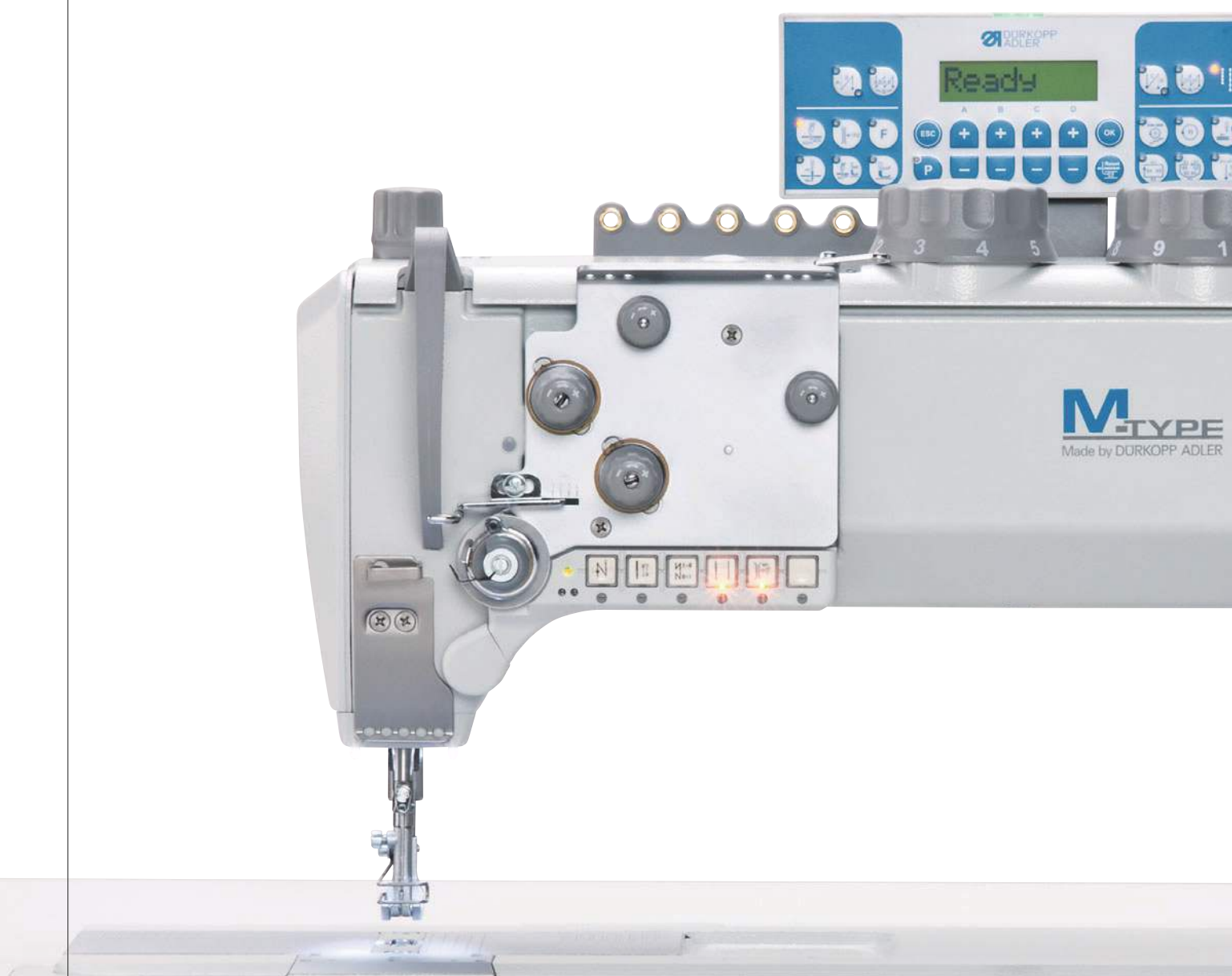


867-M CLASSIC 单针或双针锁缝平板缝纫机，内置直驱电机，中厚料操作适用

Single needle or twin needle lockstitch flat bed machine with integrated direct drive for medium-heavy duty applications



867-M CLASSIC 经典型

创新的驱动概念 / *Innovative drive concept*

最大的生产力和效率

程控级CLASSIC经典型的中厚料平板三同步机867-M为M-体系列提供了典型的接缝质量，结合了自动功能和多种可选购配置，可实现最高的生产力和效率。

由于该机器系列产品的创新驱动概念 - 包括集成在机头中的强大缝纫直驱电机，DAC经典控制系统和附带的控制面板OP1000-这些操作装置提供了卓越的性能参数包含极佳的穿透力，动力和定位之准确性。特别关注到低噪音，低振动运行以及极高的能源效益。

现代化设计的特点有加大了的臂下工作空间，使缝纫区域的可视范围变大了。细长的缝纫机头，集成键盘，缝纫照明灯和易于使用的操作元件确保了人体工程和功能表现方面的进一步优胜。

有八种不同的副机型号供选购。867-M CLASSIC经典版银彩系列的四个副机型号配备了自动化基本功能。867-M CLASSIC 经典版金彩系列的四个副机型号进一步增加了额外的功能，提供了更高的生产力和更高的缝纫舒适度。高效率的缝纫参数与多种配置相结合，使867-CLASSIC经典版成为在中厚料缝制应用领域里普遍采用的理想操作手段。

Maximum productivity and efficiency

The medium-heavy duty lockstitch flat bed machines 867-M of the program level CLASSIC offer the seam quality typical for the M-TYPE series combined with automatic functions and a wide range of optional equipment for maximum productivity and efficiency.

Due to the innovative drive concept of this machine class – consisting of a powerful sewing drive integrated in the machine head, a DAC classic control and the appertaining control panel OP1000 – these operating means offer outstanding performance parameters with regard to penetration force, dynamics and positioning accuracy. Special attention has been paid to low-noise and low-vibration running as well as to a high energy efficiency.

The modern design is characterized by the enlarged under-arm clearance and allows an excellent view on the sewing area. Further advantages with regard to ergonomics and functionality are guaranteed by the slim sewing head, the integrated keypad, the sewing lamp and the operating elements arranged within easy reach.

Choose your favourite from the eight different equipment variants. The four subclasses of the 867-M CLASSIC Silverline are equipped with automatic basic functions. The four subclasses of the 867-M CLASSIC Goldline offer further additional functions for higher productivity and increased sewing comfort. The highly efficient sewing parameters combined with a great variety of equipment make the 867-M CLASSIC an ideal operating means for the universal use in the field of medium-heavy duty applications.



867-M CLASSIC 经典型

高性能技术 / High performance technology

性能优点:

- 867 CLASSIC 经典银彩型 - 配备自动基本功能, 如: 自动剪线, 自动倒缝, 自动抬压脚
- 867 CLASSIC 经典金彩型 - 除配备自动基本功能外还有其他功能。如: 集成第二个针码长度预设, 集成第二个线张力预设, 快速调节交替压脚行程, 维护指示灯和集成LED缝纫照明灯
- 集成内置在机头中的强大直驱电机确保了低噪音和低振动运行, 并结合出色的性能参数和极高的能源效益
- 由于DAC Classic控制器(包括控制面板OP1000)的参数精确匹配, 因此可确保最佳功能和最大的易用性
- 包含所有机器特定控制信息的机器识别存储器(机器ID)允许使用DAC Classic控制器(即插即用)轻松启动
- 加大了的臂下工作空间和细长的缝纫机头有便于处理大面积工件
- 强大而有效的送料系统具有: 底牙送料, 针送料和交替压脚上送料, 可在处理大多数不同织物厚度和结构时, 保证无缝隙且无位移的送料系统
- 可选配XXL旋梭以提高生产力
- 用于标准接缝和装饰性明线的长达12毫米的针码
- 极高的抬压脚高度, 最高可达: 20毫米。便于大体积工件的进给和取出
- 最大缝纫压脚行程高度, 高达: 9毫米。可以安全攀登不同高度的材料层
- 最高缝纫速度为: 3,800针/每分钟, 工时输出率极高
- 适用缝线尺寸可达: (国际标准)Nm 10/3号
- 集成键盘与符合人体工程学设计的快速按键
- 低噪音水平
- 中央油芯润滑(耗油量最小的润滑系统)
- 齐全的成套缝制配件, 工装和可选购配置确保了几乎所有缝纫操作的最佳设备解决方案

Your advantages

- 867 CLASSIC Silverline – equipped with automatic basic functions like: thread trimmer, automatic backtacking, automatic sewing foot lift
- 867 CLASSIC Goldline – equipped with automatic basic functions and further functions like: integrated second stitch length, integrated second thread tension, quick stroke adjustment, maintenance indicator and integrated LED sewing lamp
- Powerful direct drive integrated in the machine head guarantees low-noise and low-vibration running combined with outstanding performance parameters and high energy efficiency
- Due to the precisely adapted parameters the DAC Classic control (incl. control panel OP1000) ensures optimum functionality and maximum ease of use
- The machine identification memory (machine ID) containing all machine-specific control information allows an easy start-up with the DAC Classic control (Plug and Play)
- The large clearance and the slim sewing head facilitate the handling of large-area workpieces
- The powerful and effective feeding system with bottom feed, needle feed and alternating feet guarantees a trouble-free and displacement-free material feed when processing most different fabric thicknesses and structures
- Optionally with XXL hook for increased productivity
- Up to 12 mm long stitches for standard seams and decorative topstitching
- The extremely high sewing foot lift up to 20 mm max. facilitates the feeding and removing of bulky workpieces
- Maximum sewing foot stroke up to 9 mm allows a safe climbing over differently high material plies
- High output at a maximum sewing speed of 3,800 stitches/min.
- Thread sizes up to Nm 10/3
- Integrated keypad with ergonomically arranged favourite key
- Low noise level
- Central oil wick lubrication (minimal lubricating system)
- The complete range of sewing equipment, attachments and optional equipment guarantees the optimum equipment solution for nearly all sewing operations



867-M CLASSIC 经典型

优秀的设备功能 / *Excellent equipment features*

**DÜRKOPP
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867-M CLASSIC 经典型 银彩系列产品

4个副机型号 / *Four subclasses*



867-190122-M CLASSIC 经典型 银彩系列

单针机带自动抬压脚，可通过刻度盘手动调节的交替压脚行程高度，自动倒缝加固装置，自动剪线刀和(26mm梭芯直径)大型垂直旋梭。

867-190142-M CLASSIC 经典型 银彩系列

单针机带自动抬压脚，可通过刻度盘手动调节的交替压脚行程高度，自动倒缝加固装置，自动剪线刀和(32mm梭芯直径)超大型XXL垂直旋梭。底线容量增加了70%，因此可以将更换梭芯数量、次数减少近一半。

867-290122-M CLASSIC 经典型 银彩系列

双针机带自动抬压脚，可通过刻度盘手动调节的交替压脚行程高度，自动倒缝加固装置，自动剪线刀和(26mm梭芯直径)大型垂直旋梭。

867-290142-M CLASSIC 经典型 银彩系列

双针机带自动抬压脚，可通过刻度盘手动调节的交替压脚行程高度，自动倒缝加固装置，自动剪线刀和(32mm梭芯直径)超大型XXL垂直旋梭。底线容量增加了70%，因此可以将更换梭芯数量、次数减少近一半。

867-190122-M CLASSIC Silverline

Single needle machine with automatic sewing foot lift, foot stroke adjustable by dial, automatic backtacking, thread trimmer and a large vertical hook.

867-190142-M CLASSIC Silverline

Single needle machine with automatic sewing foot lift, foot stroke adjustable by dial, automatic backtacking, thread trimmer and an extra-large XXL vertical hook. The bobbin thread capacity increased by 70% makes it possible to reduce the number of bobbin changes nearly by half.

867-290122-M CLASSIC Silverline,

Twin needle machine with automatic sewing foot lift, foot stroke adjustable by dial, automatic backtacking, thread trimmer and a large vertical hook.

867-290142-M CLASSIC Silverline

Twin needle machine with automatic sewing foot lift, foot stroke adjustable by dial, automatic backtacking, thread trimmer and an extra-large XXL vertical hook. The bobbin thread capacity increased by 70% makes it possible to reduce the number of bobbin changes nearly by half.



867-190142-M 经典版银彩型
867-190142-M CLASSIC Silverline



867-M CLASSIC 经典型 金彩系列产品

4个副机型号 / *Four subclasses*



867-190122-M CLASSIC 经典型 金彩系列

单针平板三同步(交替压脚、底牙、机针)送料厚料机，配备：自动抬压脚，一体化第二个针码预设，一体化第二个线张力控制，可通过刻度盘手动调节的脚踏行程高度，通过膝碰开关进行快速交替压脚行程调节，自动倒缝加固装置，自动剪线刀，维护指示灯，集成LED缝纫照明灯和(26mm梭芯直径)大型垂直挂钩。

867-190342-M CLASSIC 经典型 金彩系列

单针平板三同步(交替压脚、底牙、机针)送料厚料机，配备：自动抬压脚，一体化第二个针码预设，一体化第二个线张力控制，可通过刻度盘手动调节的脚踏行程高度，通过膝碰开关进行快速交替压脚行程调节，自动倒缝加固装置，自动剪线刀，维护指示灯，集成LED缝纫照明灯和(32mm梭芯直径)超大型XXL垂直旋梭。底线容量增加了70%，因此可以将更换梭芯数量、次数减少近一半。

867-290322-M CLASSIC 经典型 金彩系列

双针平板三同步(交替压脚、底牙、机针)送料厚料机，配备：自动抬压脚，一体化第二个针码预设，一体化第二个线张力控制，可通过刻度盘手动调节的脚踏行程高度，通过膝碰开关进行快速交替压脚行程调节，自动倒缝加固装置，自动剪线刀，维护指示灯，集成LED缝纫照明灯和(26mm梭芯直径)大型垂直挂钩。

867-290342-M CLASSIC 经典型 金彩系列

双针平板三同步(交替压脚、底牙、机针)送料厚料机，配备：自动抬压脚，一体化第二个针码预设，一体化第二个线张力控制，可通过刻度盘手动调节的脚踏行程高度，通过膝碰开关进行快速交替压脚行程调节，自动倒缝加固装置，自动剪线刀，维护指示灯，集成LED缝纫照明灯和(32mm梭芯直径)超大型XXL垂直旋梭。底线容量增加了70%，因此可以将更换梭芯数量、次数减少近一半。

867-190322-M CLASSIC Goldline

The single needle lockstitch flat bed machine with triple feed is equipped with automatic sewing foot lift, an integrated second stitch length, an integrated second thread tension, foot stroke adjustable by dial, quick stroke adjustment via knee switch, automatic backtacking, thread trimmer, maintenance indicator, integrated LED sewing lamp and a large vertical hook.

867-190342-M CLASSIC Goldline

The single needle lockstitch flat bed machine with triple feed is equipped with automatic sewing foot lift, an integrated second stitch length, an integrated second thread tension, foot stroke adjustable by dial, quick stroke adjustment via knee switch, automatic backtacking, thread trimmer, maintenance indicator, integrated LED sewing lamp and an extra-large XXL vertical hook. The bobbin thread capacity increased by 70% makes it possible to reduce the number of bobbin changes nearly by half.

867-290322-M CLASSIC Goldline

The twin needle lockstitch flat bed machine with triple feed is equipped with automatic sewing foot lift, an integrated second stitch length, an integrated second thread tension, foot stroke adjustable by dial, quick stroke adjustment via knee switch, automatic backtacking, thread trimmer, maintenance indicator, integrated LED sewing lamp and large vertical hooks.

867-290342-M CLASSIC Goldline

The twin needle lockstitch flat bed machine with triple feed is equipped with automatic sewing foot lift, an integrated second stitch length, an integrated second thread tension, foot stroke adjustable by dial, quick stroke adjustment via knee switch, automatic backtacking, thread trimmer, maintenance indicator, integrated LED sewing lamp and extra-large XXL vertical hooks. The bobbin thread capacity increased by 70% makes it possible to reduce the number of bobbin changes nearly by half.



867-M CLASSIC 经典型 金彩系列产品
高效的副机型号 / *The highly efficient subclasses*



867-190342-M 经典版金彩型
867-190342-M CLASSIC Goldline



867-290322-M 经典版金彩型
867-290322-M CLASSIC Goldline



867-M CLASSIC 经典型

优秀的设备功能 / *Excellent equipment features*

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867-M CLASSIC 经典型

技术参数 / The technical data



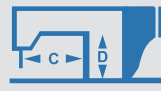
										
	针距 长度 <i>Stitch length</i>	针数/ 每分钟 <i>Stitches/min.</i>	面料 <i>Material</i>	单针 <i>Single needle</i>	双针 双针距离 <i>Twin needle, needle distance</i>	301类- 锁缝 <i>Lockstitch</i>	垂直旋梭 大形(L) <i>Vertical hook, large (L)</i>	垂直旋梭 超大(XXL) <i>Vertical hook, extra-large (XXL)</i>	底牙送料, 针送料 交替压脚上送料 <i>Bottom feed, needle feed and alternating feet</i>	自动倒缝加固 和自动剪线刀 <i>Automatic seam back- tacking and thread trimmer</i>
	[mm] max.	[min ⁻¹] max.			[mm] max.					[mm] max.**
867-190122-M	12	3.800*	M, MS	●		●	● L		●	● 15 mm
867-190142-M	12	3.400*	M, MS	●		●		● XXL	●	● 15 mm
867-190322-M	12	3.800*	M, MS	●		●	● L		●	● 15 mm
867-190342-M	12	3.400*	M, MS	●		●		● XXL	●	● 15 mm
867-290122-M	12	3.400*	M, MS		● 3 – 50	●	● L		●	● 15 mm
867-290142-M	12	3.400*	M, MS		● 3 – 50	●		● XXL	●	● 15 mm
867-290322-M	12	3.400*	M, MS		● 3 – 50	●	● L		●	● 15 mm
867-290342-M	12	3.400*	M, MS		● 3 – 50	●		● XXL	●	● 15 mm

● = 标准件
○ = 选购件
M = 中厚料 / MS = 中厚料至厚料 MA = 手动 / A = 自动
* = 最大针数根据预设行程高度和预设的针距长度
** = 余线长度 (线尾) [mm]

● = Standard equipment
○ = Optional equipment
M = Medium weight material / MS = Medium weight to heavy weight material
* = The maximum number of stitches depends on the preselected stroke height and the selected stitch length
** = Remaining thread length [mm]

			
	交替压脚冲程 <i>Stroke of the alternating sewing feet</i>	自动抬压脚 / 通过刻度盘调节 交替压脚冲程同时自动限速 <i>Automatic sewing foot lift / Foot stroke adjustable by dial with simultaneous automatic speed limitation</i>	自动抬压脚 / 2 个针码长短的控制 / 膝碰开关控制快速转换交替压脚冲程 根据刻度盘手动预设值调整交替压脚冲程并同时自动限速 <i>Automatic sewing foot lift / Control for two feed lengths / Quick stroke adjustment via knee switch and foot stroke adjustable by dial with simultaneous automatic speed limitation according to the foot stroke and feeding length</i>
	[mm] max.		
867-190122-M	9	●	
867-190142-M	9	●	
867-190322-M	9		●
867-190342-M	9		●
867-290122-M	9	●	
867-290142-M	9	●	
867-290322-M	9		●
867-290342-M	9		●

									
	A = 缝绗时压脚提升高度 B = 停车时压脚提升高度 <i>A = Clearance when sewing B = Clearance when lifting</i>	额外附加- 线张力 <i>Additional thread tension</i>	整合式内置 LED-缝绗照明灯 <i>Integrated LED sewing light</i>	内置维护 指示灯 <i>Maintenance indicator</i>	每冲程耗气量- / 空压气 <i>Air requirement per stroke / Air pressure</i>	机针-系统 <i>Needle system</i>	机针-规格 <i>Needle size</i>	合成化纤线 <i>Synthetic</i>	包心线 <i>Core thread</i>
	A [mm] max. B [mm] max.				[NL] [bar]			[Nm] max.	[Nm] max.
867-190122-M	10 20	● Ma	○	○	0,6 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-190142-M	10 20	● Ma	○	○	0,6 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-190322-M	10 20	● A	●	●	0,7 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-190342-M	10 20	● A	●	●	0,7 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-290122-M	10 20	● Ma	○	○	0,6 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-290142-M	10 20	● Ma	○	○	0,6 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-290322-M	10 20	● A	●	●	0,7 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3
867-290342-M	10 20	● A	●	●	0,7 6	134-35	90 – 180	80/3 – 10/3	80/3 – 10/3

	额定电压 <i>Nominal voltage</i>	额定功率 <i>Rated power</i>	重量, 缝绗机头 <i>Weight, sewing head</i>	尺寸 (长度, 宽度, 高度) <i>Dimensions (Length, Width, Height)</i>		DA- 直驱系统, 可用空间 <i>DA direct drive, clearance</i>
	[V], [Hz]	[W]	[kg]	[mm] max.		C [mm] D [mm]
867-M	1x230V, 50/60 Hz	375	55 – 58	1.060 500 1.700	●	335 125

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